

TR-0315STD

TIP & ROLL ALUMINUM 3 ROW x 15'-0" BLEACHER

RECOMMENDED TOOLS		
SOCKET WRENCH	POP RIVET GUN	CORDLESS DRILL
½" DEEP WELL SOCKET	LEVEL	⅝" DRILL BIT
⅝" DEEP WELL SOCKET	RUBBER Mallet	⅞" DRILL BIT
TAPE MEASURE	GLOVES	SAFETY GLASSES



National Recreation Systems

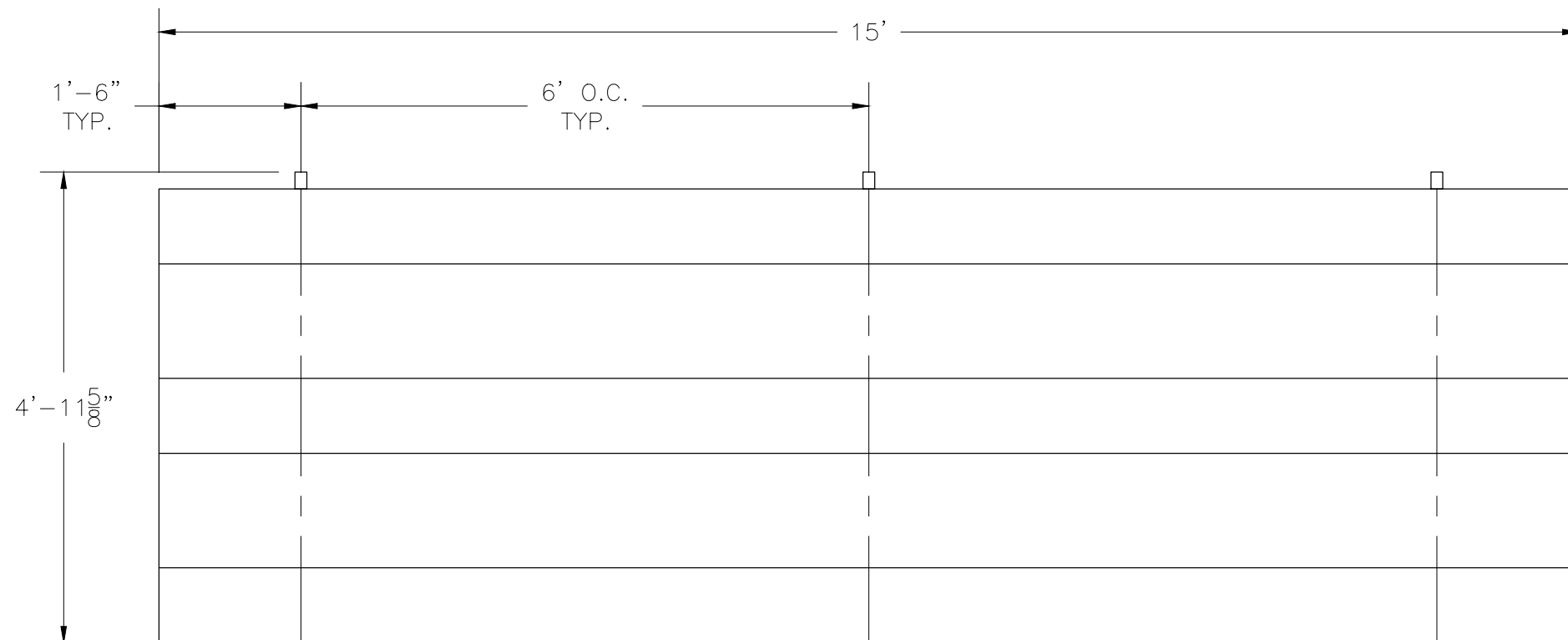
A PLAYCORE Company

PH: 888-568-9064 FAX: 260-482-7449 WWW.BLEACHERS.NET

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MODEL: TR-0315STD				
DESCRIPTION: NON ELEV. 3 ROW x 15' ASSEMBLY COVER SHEET				
DRAWN BY: IP	DATE: 8/22/23	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: CS.1

DRAWING REFERENCE NUMBER: TR-0315STD	
DRAWING SHEET INDEX	
CS.1	COVER SHEET
TD.1	SEATING PLAN
BA.1	BLEACHER ASSEMBLY
PF.1	PLANK AND FRAMING



SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
15	10.00	10.00	3	30
NET SEATS				30
WHEELCHAIR SPACES				0
TOTAL NET SEATING CAPACITY				30
(BASED ON 18" PER SEAT)				

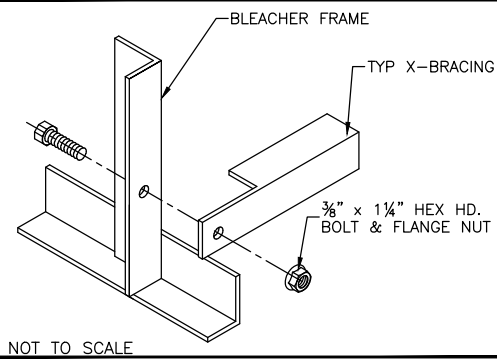


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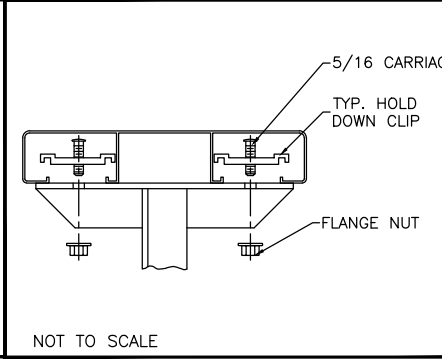
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MODEL: TR-0315STD				
DESCRIPTION: NON ELEV. 3 ROW x 15' BLEACHER SEATING PLAN				
DRAWN BY: IP	DATE: 8/22/23	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: TD.1

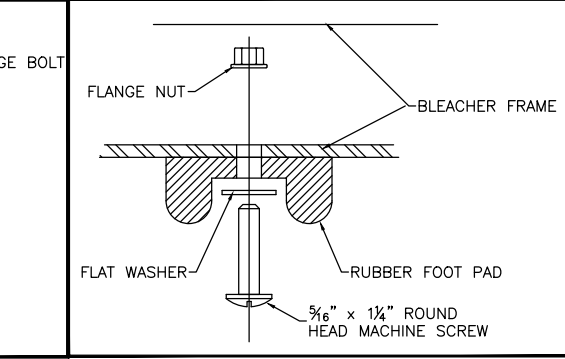
1 TYP X-BRACE CONN. W/ 1 1/4" BOLT



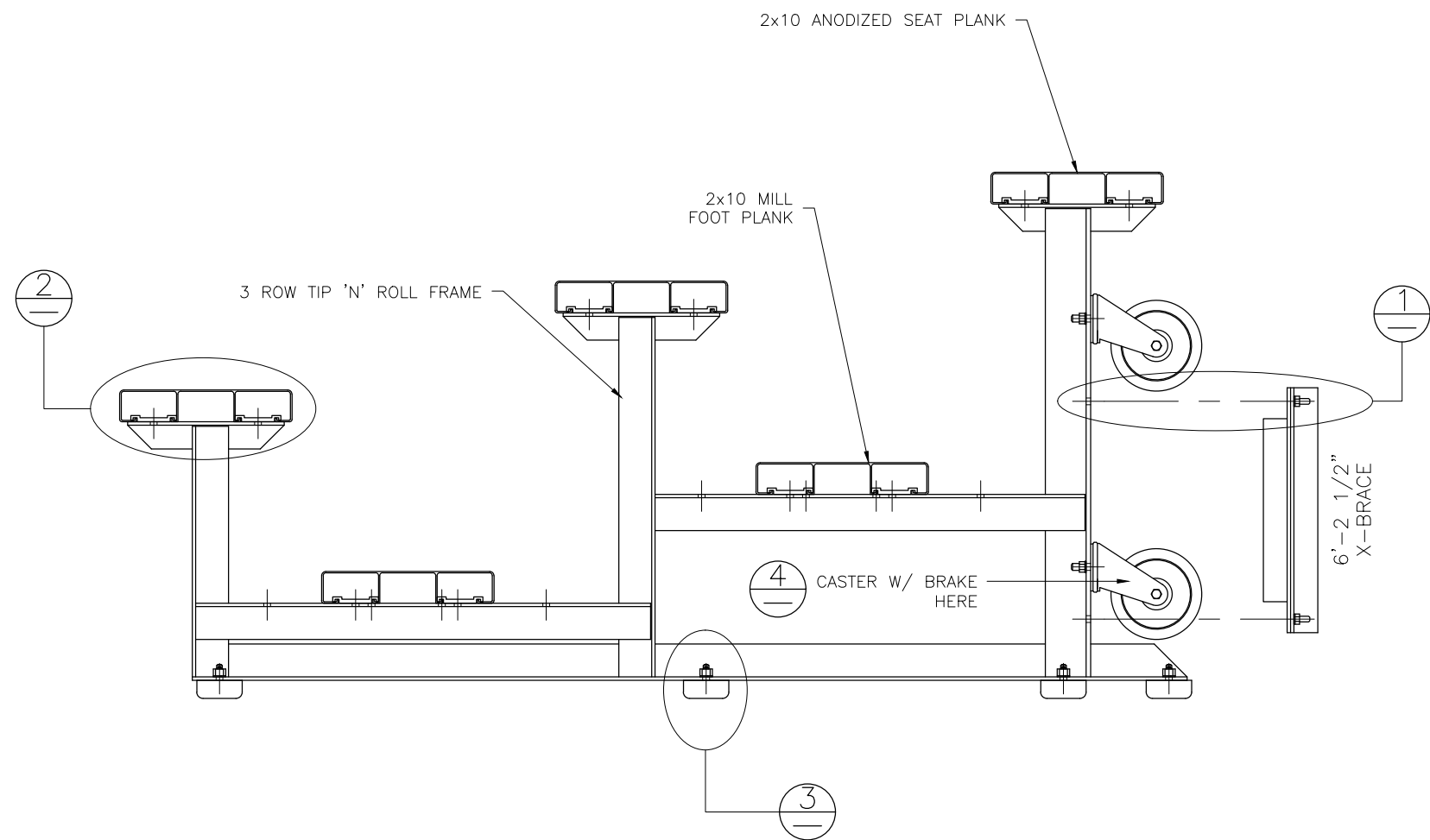
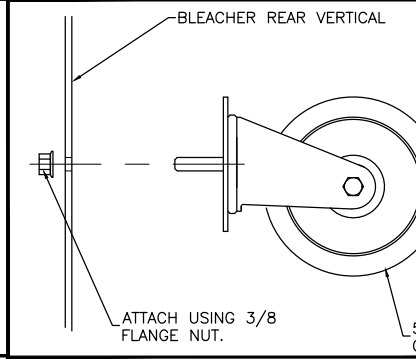
2 TYP 2x10 PLANK ATTACHMENT



3 RUBBER FOOT PAD ATTACH. DETAIL



4 CASTER ATTACHMENT DETAIL



WARNING

TIP N' ROLL BLEACHERS ARE SUITABLE FOR INDOOR OR OUTDOOR USE. HOWEVER, THEY SHOULD ONLY BE TIPPED UP ON THE CASTERS INDOORS, DUE TO POTENTIAL WIND HAZARDS IF TIPPED UP OUTDOORS. THESE LIGHT-WEIGHT UNITS ARE EASILY TIPPED UP BY ANY ABLE-BODIED ADULT.

NOTE: MOUNT CASTERS TO END FRAMES ONLY.



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MODEL: TR-0315STD

DESCRIPTION: NON ELEV. 3 ROW x 15' BLEACHER ASSEMBLY

DRAWN BY: IP

DATE: 8/22/23

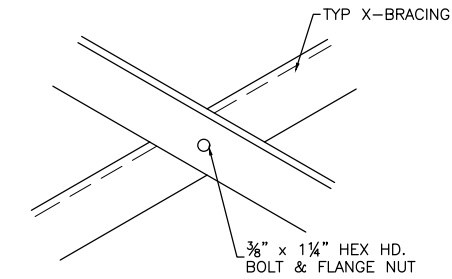
REVISION: A

SCALE: N.T.S.

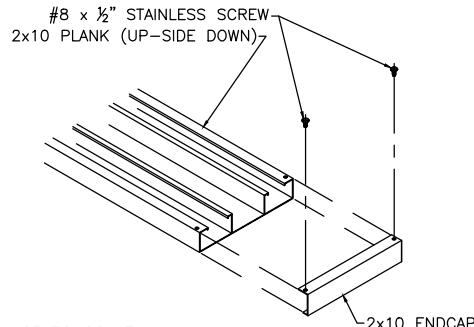
SHEET NUMBER: BA.1

1 TYP X-BRACE CONN. W/ 1 1/4" BOLT

2 TYP 2x10 ENDCAP ATTACHMENT

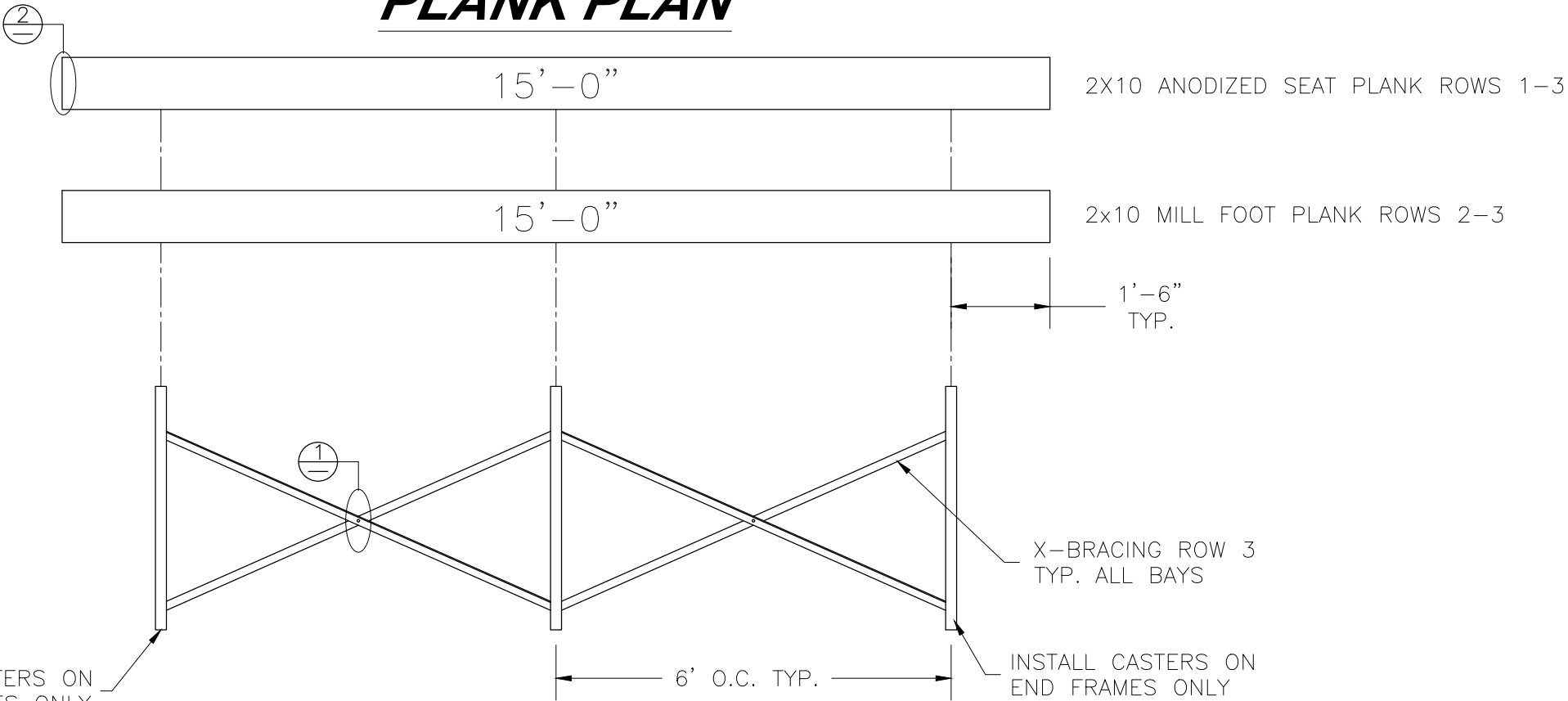


NOT TO SCALE



NOT TO SCALE

PLANK PLAN



FRAMING PLAN



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MODEL: TR-0315STD				
DESCRIPTION: NON ELEV. 3 ROW x 15' PLANK AND FRAMING PLAN				
DRAWN BY: IP	DATE: 8/22/23	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: PF.1